



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6420G00131-8G-6

Job Sheet 178865



Part No: RBW6420G00131-8G-6

Job Qty: 6 ea

Part Name: Knob



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/8/18

Job Tracking No:

Due Date: 6/11/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW6420G00131-8G REV A IPP REV A 18.05.30 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	6/11/18	6/11/18	0.00	0.00	Start Up Machining-2		DAS
110	Mori Seiki	6 pcs	6/11/18	6/11/18	0.00	3.00	MORI SL2500Y		56
120	QC	6 pcs	6/11/18	6/11/18	0.00	0.00	QC2 Machining-4		9-89
130	QC	6 pcs	6/11/18	6/11/18	0.00	0.00	QC8 Machining-4		18/06/25
140	Packaging	6 pcs	6/11/18	6/11/18	0.00	0.00	Packaging3-1		18/06/26
150	QC21-SA	6 Ea	6/11/18	6/11/18	0.00	0.00	QC21		DAS

Part Op 110 - 1-Machine as per folio FC132 FOLIO REV: AA DWG REV: A 2-Debur 21
Descriptions: 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINR3.500W	Delrin Round Bar, White R3.500"	1.1400 ft (.19 ea)	90-Start up Operation	S081851

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELINR3.500W	1	3	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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CANADA
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Plex 6/8/18 11:43 AM dart.logan.david

Container No: S083898



Part: RBW6420G00131-8G-6

Job No: 178865

Serial No/Batch: S083898

Revision: A

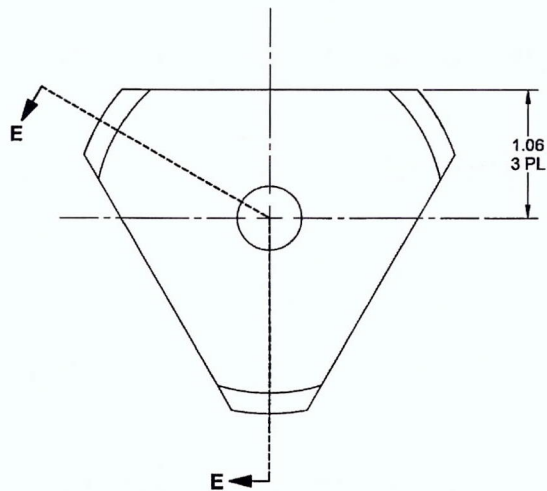
Inspector:

Exp Date:

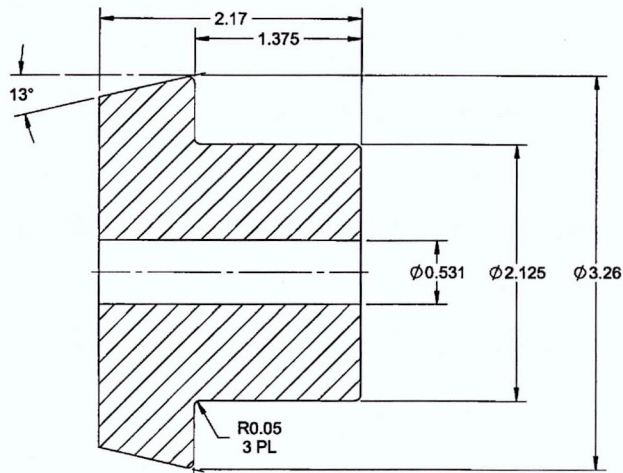
Instructions:

Date: 06/25/18

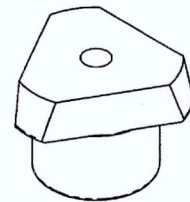
S081851
36"



RBW6420G00131-8G-6 KNOB



SECTION E-E



NOTES:

- 1) MATERIAL: WHITE DELRIN / ACETAL ASTM D6100
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = ± 0.1 " / $\pm 1^\circ$

X.XX = ± 0.01 " / $\pm 0.5^\circ$

X.XXX = ± 0.005 " / $\pm 0.1^\circ$

X.XXXX = ± 0.0005 " / $\pm 0.05^\circ$

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = ± 0.005 "

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: 0.005" TO 0.010"

7) IDENTIFICATION: N/A

DESIGN	KT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>M. Ken</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6420G00131-8G	SHEET 7 OF 8
APPROVED	<i>M. Ken</i>	TITLE	SCALE
DATE 5/28/2018		T/R HEAD SUPPORT TROLLEY ADAPTER	NTS
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